

| Profiel SPB/17                        |                   |                |                   |                                    |                         |                                       |                   |                |                   |                                    |                         |
|---------------------------------------|-------------------|----------------|-------------------|------------------------------------|-------------------------|---------------------------------------|-------------------|----------------|-------------------|------------------------------------|-------------------------|
| Steekcirkel<br>d <sub>d</sub><br>(mm) | Aantal<br>groeven | Uitvoering     | Gewicht<br>(≈ kg) | Boring<br>d <sub>max</sub><br>(mm) | Naaflengte<br>l<br>(mm) | Steekcirkel<br>d <sub>d</sub><br>(mm) | Aantal<br>groeven | Uitvoering     | Gewicht<br>(≈ kg) | Boring<br>d <sub>max</sub><br>(mm) | Naaflengte<br>l<br>(mm) |
| 250                                   | 1                 | X              | 4,2               | 42                                 | 43                      | 400                                   | 1 <sub>v</sub>    | X              | 8,5               | 50                                 | 49                      |
|                                       | 2                 | X              | 6,1               | 48                                 | 55                      |                                       | 2 <sub>v</sub>    | X              | 10,0              | 55                                 | 55                      |
|                                       | 3                 | X              | 8,6               | 55                                 | 60                      |                                       | 3 <sub>v</sub>    | X              | 14,3              | 60                                 | 67                      |
|                                       | 4 <sub>v</sub>    | X              | 9,8               | 60                                 | 70                      |                                       | 4 <sub>v</sub>    | X              | 18,5              | 65                                 | 80                      |
|                                       | 5 <sub>v</sub>    | X              | 13,2              | 65                                 | 80                      |                                       | 5 <sub>v</sub>    | X              | 22,5              | 70                                 | 85                      |
|                                       | 6 <sub>v</sub>    | X              | 17,0              | 65                                 | 90                      |                                       | 6 <sub>v</sub>    | X              | 28,0              | 75                                 | 90                      |
| 280                                   | 1                 | X              | 5,7               | 48                                 | 49                      | 450                                   | 1 <sub>v</sub>    | X              | 9,9               | 50                                 | 55                      |
|                                       | 2                 | X              | 7,0               | 48                                 | 55                      |                                       | 2 <sub>v</sub>    | X              | 10,9              | 55                                 | 55                      |
|                                       | 3                 | X              | 9,7               | 55                                 | 60                      |                                       | 3 <sub>v</sub>    | X              | 15,1              | 60                                 | 67                      |
|                                       | 4 <sub>v</sub>    | X              | 11,5              | 60                                 | 70                      |                                       | 4 <sub>v</sub>    | X              | 20,5              | 65                                 | 80                      |
|                                       | 5 <sub>v</sub>    | X              | 15,5              | 65                                 | 80                      |                                       | 5 <sub>v</sub>    | X              | 26,0              | 70                                 | 80                      |
|                                       | 6 <sub>v</sub>    | X              | 18,0              | 65                                 | 90                      |                                       | 6 <sub>v</sub>    | X              | 28,9              | 75                                 | 90                      |
| 300                                   | 1                 | X              | 5,9               | 48                                 | 49                      | 500                                   | 1 <sub>v</sub>    | X              | 10,7              | 50                                 | 55                      |
|                                       | 2                 | X              | 7,5               | 48                                 | 55                      |                                       | 2 <sub>v</sub>    | X              | 13,7              | 60                                 | 59                      |
|                                       | 3                 | X              | 10,5              | 55                                 | 67                      |                                       | 3 <sub>v</sub>    | X              | 15,2              | 65                                 | 67                      |
|                                       | 4 <sub>v</sub>    | X              | 12,4              | 60                                 | 80                      |                                       | 4 <sub>v</sub>    | X              | 21,3              | 70                                 | 80                      |
|                                       | 5 <sub>v</sub>    | X              | 16,5              | 65                                 | 80                      |                                       | 5 <sub>v</sub>    | X              | 30,0              | 75                                 | 80                      |
|                                       | 6 <sub>v</sub>    | X              | 18,3              | 70                                 | 90                      |                                       | 6 <sub>v</sub>    | X              | 33,8              | 80                                 | 90                      |
| 315                                   | 1                 | X              | 6,4               | 48                                 | 49                      | 560                                   | 2 <sub>v</sub>    | X              | 15,0              | 60                                 | 55                      |
|                                       | 2                 | X              | 8,2               | 55                                 | 55                      |                                       | 3 <sub>v</sub>    | X              | 24,2              | 65                                 | 67                      |
|                                       | 3                 | X              | 12,9              | 55                                 | 67                      |                                       | 4 <sub>v</sub>    | X              | 26,0              | 70                                 | 80                      |
|                                       | 4 <sub>v</sub>    | X              | 13,0              | 60                                 | 80                      |                                       | 5 <sub>v</sub>    | X              | 34,4              | 75                                 | 80                      |
|                                       | 5 <sub>v</sub>    | X              | 17,6              | 65                                 | 80                      |                                       | 6 <sub>v</sub>    | X              | 39,0              | 80                                 | 90                      |
|                                       | 355               | 6 <sub>v</sub> | X                 | 20,6                               | 75                      | 90                                    | 630               | 2 <sub>v</sub> | X                 | 20,2                               | 60                      |
| 1                                     |                   | X              | 7,0               | 48                                 | 49                      | 3 <sub>v</sub>                        |                   | X              | 27,0              | 65                                 | 80                      |
| 2                                     |                   | X              | 9,7               | 55                                 | 55                      | 4 <sub>v</sub>                        |                   | X              | 30,8              | 75                                 | 86                      |
| 3                                     |                   | X              | 13,4              | 55                                 | 67                      | 5 <sub>v</sub>                        |                   | X              | 37,2              | 80                                 | 90                      |
| 4 <sub>v</sub>                        |                   | X              | 18,3              | 60                                 | 80                      | 6 <sub>v</sub>                        |                   | X              | 44,0              | 90                                 | 100                     |
| 5 <sub>v</sub>                        |                   | X              | 18,8              | 65                                 | 75                      |                                       |                   |                |                   |                                    |                         |
| 6 <sub>v</sub>                        | X                 | 19,8           | 75                | 90                                 |                         |                                       |                   |                |                   |                                    |                         |
|                                       |                   |                |                   |                                    |                         |                                       |                   |                |                   |                                    |                         |
| v d <sub>d</sub> + 5,5 mm             |                   |                |                   |                                    |                         |                                       |                   |                |                   |                                    |                         |

|                    |    |    |    |    |     |     |
|--------------------|----|----|----|----|-----|-----|
| Aantal groeven     | 1  | 2  | 3  | 4  | 5   | 6   |
| Breedte $b_2$ (mm) | 25 | 44 | 63 | 86 | 105 | 124 |

l Volle schijf  
 O Bodem schijf  
 X Spaak schijf  
 Naaflengte eenzijdig gelijk  
 Materiaal: EN-GJL 200 – DIN EN 1561